

SCLAIR® 2714

NOVA Chemicals - High Density Polyethylene

Tuesday, November 5, 2019

General Information					
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Material Status	Commercial: Active				
Availability	North America				
Additive	 Antioxidant 				
Features	AntioxidantFood Contact AcceptableGood Processability	 Good Stiffness Good Toughness High Density	Low Temperature Impact Resistance		
Uses	 Food Containers 	• Lids			
Agency Ratings	• FDA 21 CFR 177.1520(c) 3.2a				
Forms	• Pellets				
Processing Method	Injection Molding				

ASTM & ISO Properties ¹					
Physical	Nominal Value	Unit	Test Method		
Density / Specific Gravity	0.953		ASTM D792		
Melt Mass-Flow Rate (190°C/2.16 kg)	51	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength ² (Yield)	3340	psi	ASTM D638		
Tensile Elongation ² (Break)	15	%	ASTM D638		
Flexural Modulus	145000	psi	ASTM D790		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D)	62		ASTM D2240		
Thermal	Nominal Value	Unit	Test Method		
Brittleness Temperature	< -94.0	°F	ASTM D746		
Vicat Softening Temperature	247	°F	ASTM D1525		
Additional Information	Nominal Value	Unit	Test Method		
Snake Flow	14	in	Internal Method		

Notes



¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min